

LONESTAR ELECTROSTATIC SOLUTIONS

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SUMMARY

Testing of material samples were performed to ANSI/ESD STM11.11 and 11.12 to determine Surface and Volume resistance of the material. A qty of 6 samples were conditioned to the requirements of the test methods. Each was then tested per the referenced test methods with data recorded and shown below. Results showed a range on Surface Resistance of 10²– 10³ Ohms. Range for Volume Resistance is 10²– 10³ Ohms.

MATERIAL:

S-Shield Soft Shield 50145 Sample Thickness: 0.125"

TEST CONDITIONS:

Qty 6 specimens @ 12.7% RH, 23.2°C, 60 hours conditioning. Qty 6 specimens @ 50.5% RH, 23.3°C, 55 hours conditioning. Test Voltage (@ Upper Resistance): 100 Volts Electrification Period (@ Upper Resistance): 8-10 seconds

TEST DATA

TEST METHOD/S:

- ANSI/ESD STM11.11-2022
- ANSI/ESD STM11.12-2021

STANDARDS:

- PROSTAT PRS-801
 RESISTANCE METER (CAL
 DATE 1-2023)
- PROSTAT PRF-911
 CONCENTRIC RING (CAL
 DATE 2-2023)
- ALL STANDARDS ON I
 YEAR CAL CYCLE.

TABLE 1: SURFACE RESISTANCE DATA

	Surface Resistance (Ohms) @ 12.7% RH, 23.2°C, 60 hours conditioning								
Test Method	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Min	Max	Mean
ANSI/ESD STM 11.11	6.1 x 10 ²	5.8 x 10 ²	1.4 x 10 ³	1.2 x 10 ³	1.5 x 10 ³	1.4 x 10 ³	5.8 x 10 ²	1.5 x 10 ³	1.12 x 10 ³

Surface Resistance (Ohms) @ 50.5% RH, 23.3°C, 55 hours conditioning Sample Sample Sample Sample Sample Sample Min Max Mean 6 **Test Method** 1 2 3 4 5 8.95 x ANSI/ESD 1.1×10^3 1.1×10^{3} 5.4×10^{2} 4.4×10^{2} 9.9×10^{2} 1.2×10^3 4.4×10^{2} 1.2×10^3 **STM 11.11** 10^{2}

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TABLE 2: VOLUME RESISTANCE DATA

	Volume Resistance (Ohms) @ 12.7% RH, 23.2°C, 60 hours conditioning								
Test Method	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Min	Max	Mean
ANSI/ESD STM 11.12	1.4 x 10 ³	1.3 x 10 ³	2.4 x 10 ³	3.2 x 10 ³	3.5 x 10 ³	2.4 x 10 ³	1.3 x 10 ³	3.5 x 10 ³	2.37 x 10 ³

	Volume Resistance (Ohms) @ 50.5% RH, 23.3°C, 55 hours conditioning								
Test Method	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Min	Max	Mean
ANSI/ESD STM 11.12	7.7 x 10 ²	7.0 x 10 ²	1.2 x 10 ³	1.0 x 10 ³	1.3 x 10 ³	1.2 x 10 ³	7.0 x 10 ²	1.3 x 10 ³	1.03 x 10 ³